

MULTILAYER CO-EXTRUSION BLOWN FILM LINE



YE I MACHINERY FACTORY

SPECIFICATIONS

MODEL NO.		YEI-DL-45-800	YEI-DL-55-1200	YEI-DL-65-1500
PRODUCTION		TWO LAYER CO-EXTRUSION MULTIPLE FILM		
THICKNESS (mm)		0.015~0.20 (m/m)		
MAX. LAYFLAT WIDTH (mm)		700m/m	1100m/m	1400m/m
MAX. OUTPUT (DEPENDING ON SIZE OF DIE. WORKING CONDITIONS AND MATERIAL PROPERTIES)		70kg/hr.	130kg/hr.	180kg/hr.
EXTRUDER	GEAR	3 ALEX TRANSMISSIBLE TYPE		
	SCREW DIA.	45m/mx2	55m/mx2	65m/mx2
	L/D	28/1		
	SCREW SPEED	0~100 r.p.m.		
	MATERIAL OF SCREW	MADE FROM SACM-645 ALLOY STEEL, HARD CHROMED AND NITRIDED.		
	MATERIAL OF BARREL	MADE FROM SACM-645 ALLOY STEEL, POLISHED AND NITRIDED.		
TEMPERATURE CONTROL	2x2	2x3	2x3	
MAIN DRIVING MOTOR	MOTOR A.C.	20HPx2	30HPx2	50HPx2
DIE.		100m/m	150m/m	180m/m
AIR RING		130m/m	180m/m	220m/m
OSCILLATING TAKE-UNIT	DRIVING MOTOR	1HP AC INVERTER. 0.2kg/M TORQUE MOTOR W/ 1/5 REDUCER	2HP AC INVERTER. 0.4kg/M TORQUE MOTOR W/ 1/5 REDUCER	
	TAKE-UP SPEED	0~80 M/min		
	NIP-ROLL FACE LENGHT	800m/m	1200m/m	1500m/m
	TOTAL HEIGHT OF TAKE-UP UNIT	5400m/m	6000m/m	6500m/m
WINDER	TYPE	SINGLE OR BACK-TO-BACK TENSION WINDER		
	MAX. WINDING WEB WIDTH (max.)	700m/m	1100m/m	1400m/m
	WINDING MOTOR	0.4kg/M TORQUE MOTOR W/REDUCER	0.5kg/M TORQUE MOTOR W/REDUCER	0.5kg/M TORQUE MOTOR W/REDUCER
	MAX. WINDING WEB DIA.		500m/m~900m/m	
	WINDING SPEED		0~80M/m	
CONTROL PANEL		ISOLATED TYPE WITH COMPLETE SET OF HIGH GRADE ELECTRICAL PARTS.		

YE I RESERVES THE RIGHT TO CHANGE SPECIFICATIONS OR MATERIALS FOR IMPROVEMENT WITHOUT PRIOR NOTIFICATION.



一億機器廠股份有限公司 YE I MACHINERY FACTORY CO., LTD.



公司 / 蔦松廠 : 台灣省台南市永康區民東路6號

OFFICE / NIAO SUNG PLANT : NO.6, MIN DUNG RD., YEONG KANG DISTRICT, TAINAN CITY, TAIWAN.

TEL : 886-6-2536066~9 FAX : 886-6-2543717

Web site : <http://www.yei.com.tw>

E-mail address : service@yei.com.tw

